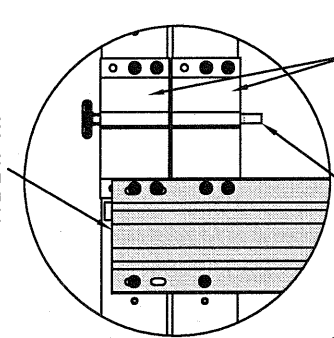


(1) 4.5" X 20 GA. R-TRUSS ATTACHED W/(6) 1/4" X 3/4" HEX HEAD SCREWS AT EACH END (3) PER STILE AND W/(2) 1/4" X 3/4" HEX HEAD SCREWS AT EACH CENTER STILE

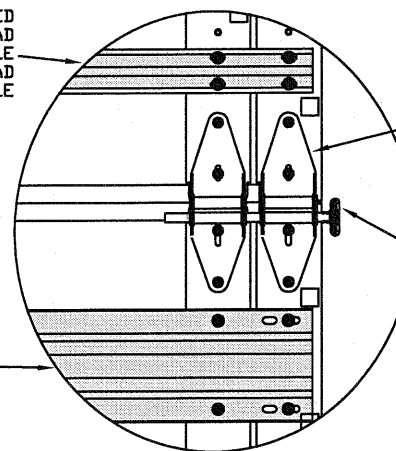


TYPICAL TOP FIXTURES
N.T.S.

(2) 12 GA. (MIN.) GALV. COMMERCIAL TOP ROLLER BRACKET ATTACHED W/(4) 1/4" X 3/4" HEX HEAD SCREWS PER BRACKET

2" OR 3" 10-BALL STEEL 9.5" LONG STEM HURRICANE ROLLERS W/ RETAINERS USED FOR NON THREADED SHAFTS

(1) 3" X 20 GA. STRUT ATTACHED W/(4) 1/4" X 3/4" HEX HEAD SCREWS AT EACH END (2) PER STILE AND W/(2) 1/4" X 3/4" HEX HEAD SCREWS AT EACH CENTER STILE

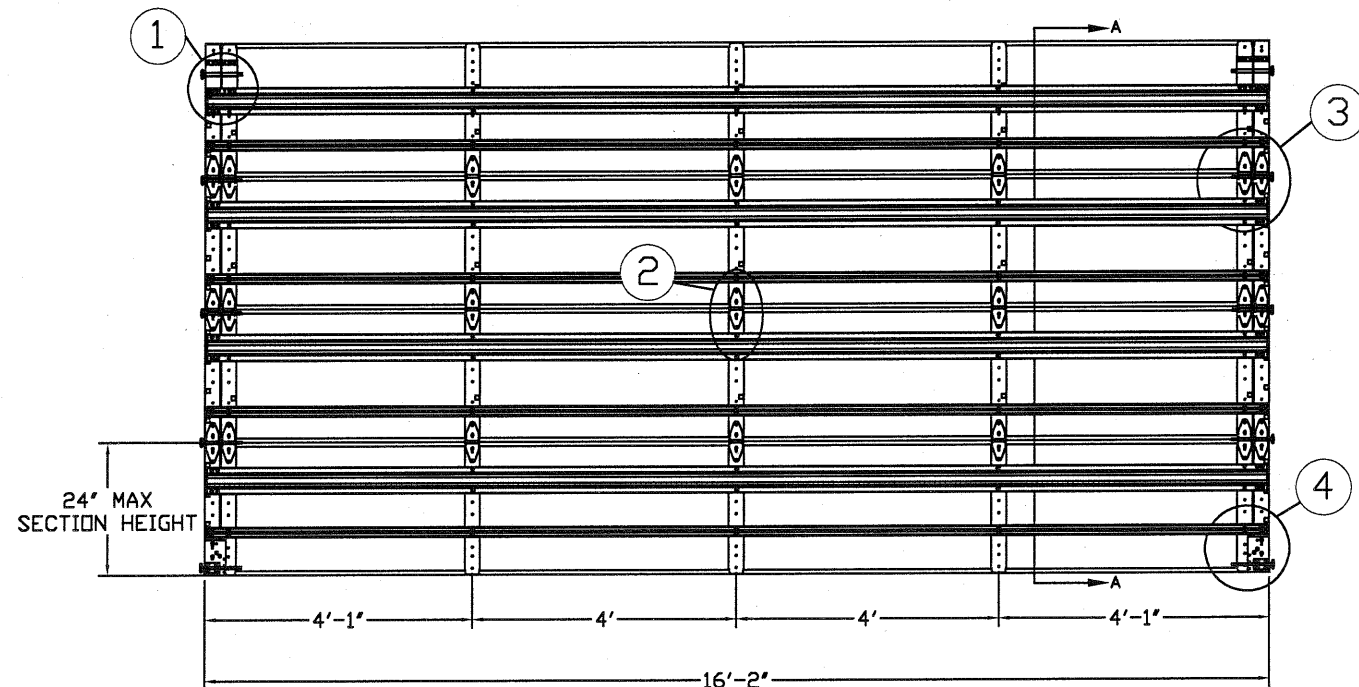


TYPICAL END HINGE
N.T.S.

14 GA. (MIN.) END HINGE ROLLER CARRIERS ATTACHED W/(4) 1/4" X 3/4" HEX HEAD SCREWS EACH

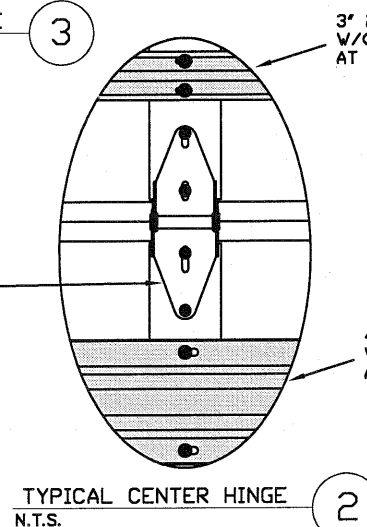
2" OR 3" 10-BALL STEEL 9.5" LONG STEM HURRICANE ROLLERS W/ RETAINERS USED FOR NON THREADED SHAFTS

(1) 4.5" X 20 GA. R-TRUSS ATTACHED W/(4) 1/4" X 3/4" HEX HEAD SCREWS AT EACH END (2) PER STILE AND W/(2) 1/4" X 3/4" HEX HEAD SCREWS AT EACH CENTER STILE



INSIDE ELEVATION
N.T.S.

14GA. (MIN.) CENTER HINGE ATTACHED W/(4) 1/4" X 3/4" HEX HEAD SCREWS



TYPICAL CENTER HINGE
N.T.S.

3" 20GA STRUT ATTACHED W/(2) 1/4" X 3/4" HEX HEAD SCREWS AT EACH CENTER STILE

4.5" 20GA R-TRUSS ATTACHED W/(2) 1/4" X 3/4" HEX HEAD SCREWS AT EACH CENTER STILE

(2) 12 GA. COMMERCIAL TOP ROLLER BRACKET ATTACHED W/(4) 1/4" X 3/4" HEX HEAD SCREWS PER BRACKET ADJUSTABLE SLIDE BRACKET IS ASSEMBLED W/(2) 5/16" X 3/4" BOLT & NUT PER BRACKET.

MODEL 2400 24 GA. (.022" MIN) OR MODEL 2000 20 GA. (.034" MIN) PREPAINTED STEEL

TYPICAL INTERMEDIATE SECTION

(1) 3" X 20 GA. STRUT ATTACHED W/(4) 1/4" X 3/4" HEX HEAD SCREWS AT EACH END (2) PER STILE AND W/(2) 1/4" X 3/4" HEX HEAD SCREWS AT EACH CENTER STILE

(1) 4.5" X 20 GA. R-TRUSS ATTACHED W/(4) 1/4" X 3/4" HEX HEAD SCREWS AT EACH END (2) PER STILE AND W/(2) 1/4" X 3/4" HEX HEAD SCREWS AT EACH CENTER STILE

(2) 14 GA. (MIN.) END HINGE ROLLER CARRIERS ATTACHED W/(4) 1/4" X 3/4" HEX HEAD SCREWS EACH

2" 10 BALL STEEL 9.5" LONG STEM HURRICANE ROLLER W/ RETAINER USED FOR NON THREADED SHAFTS

BOTTOM BRACKET 11 GA. ATTACHED W/(7) 1/4" X 3/4" HEX HEAD SCREWS

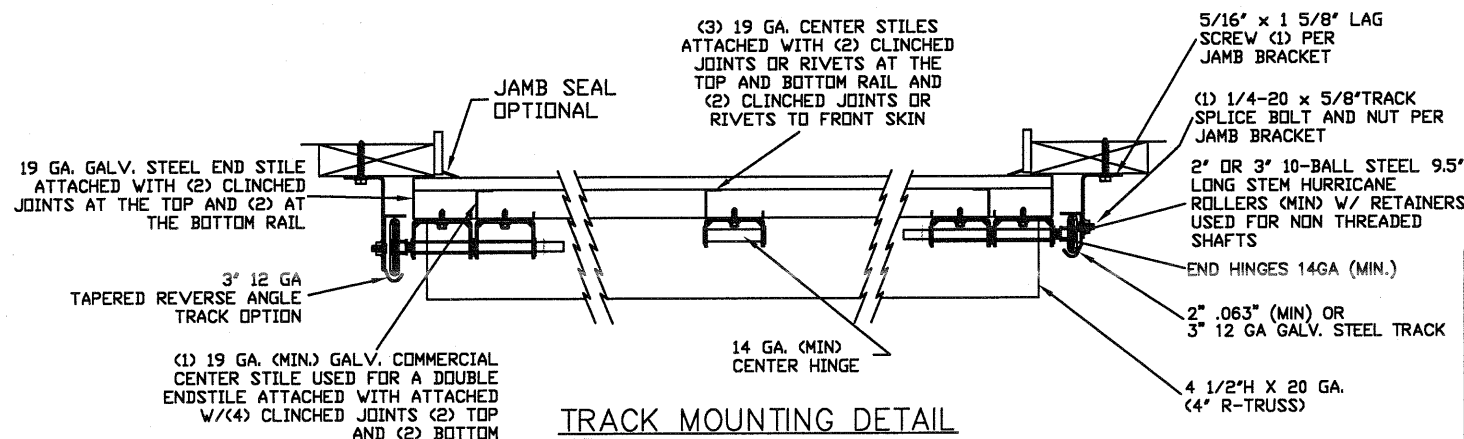
CONT. ALUM EXTRUSION WITH CONT. VINYL ASTRAGAL

SECTION A-A (SIDE VIEW)
N.T.S.

BOTTOM BRACKET 11 GA. (MIN.) ATTACHED W/(7) 1/4" X 3/4" HEX HEAD SCREWS

2" OR 3" 10-BALL STEEL 9.5" LONG STEM HURRICANE ROLLER W/ RETAINER USED FOR NON THREADED SHAFTS

TYPICAL BOTTOM BRACKET
N.T.S.



TRACK MOUNTING DETAIL
N.T.S.

EDGE OF DOOR 1" OVERLAP ON EACH SIDE

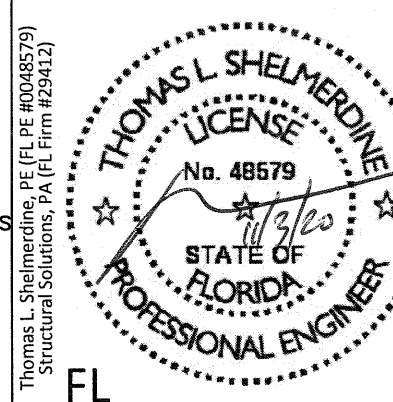
THE METHOD OF TESTING WAS IN SUBSTANTIAL CONFORMANCE WITH THE PROCEDURES DESCRIBED IN DASMA 108. THE PRESSURES SHOWN ON THE DRAWINGS WERE CALCULATED USING ASCE 7-16 WITH THE FOLLOWING PARAMETERS (5 FEET OF DOOR WIDTH IN END ZONE, ROOF SLOPE 10° OR LESS):

WIND SPEED (MPH)	181	164	156	149	143
EXPOSURE LEVEL	B	C	C	D	D
MEAN ROOF HEIGHT	30'	15'	25'	15'	25'

REV	DESCRIPTION OF REVISIONS	DATE	BY
A	ADDED GLAZING OPTIONS	6/18/14	RS

MAX SIZES
WIDTH 16'-2"
HEIGHT 24'

DESIGN LOADS
+27.0 PSF
-30.6 PSF
TEST LOADS
+40.5 PSF
-45.9 PSF



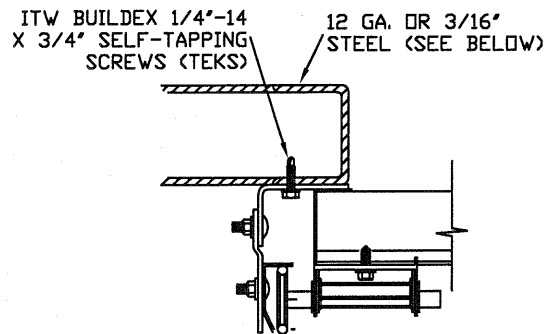
FL

Amarr

MODEL 2400 AMARR 2402, 2412, 2422
MODEL 2000 AMARR 2002, 2012, 2022

SIZE	DRAWN BY	RLR	DATE	8/7/12	DRAWING NUMBER
B	CHECKED BY		DATE		IBC-2416-140-24
ENTREMATIC 165 CARRIAGE COURT WINSTON-SALEM, N.C. 27105					SHEET 1 OF 4

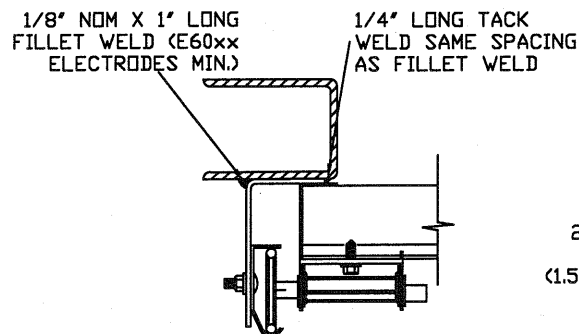
TRACK CONNECTION DIRECTLY TO STRUCTURE OPTIONS



CLIP STYLE REVERSE ANGLE MOUNT SHOWN
BRACKET, CONTINUOUS AND TAPERED ANGLE
MOUNT AVAILABLE

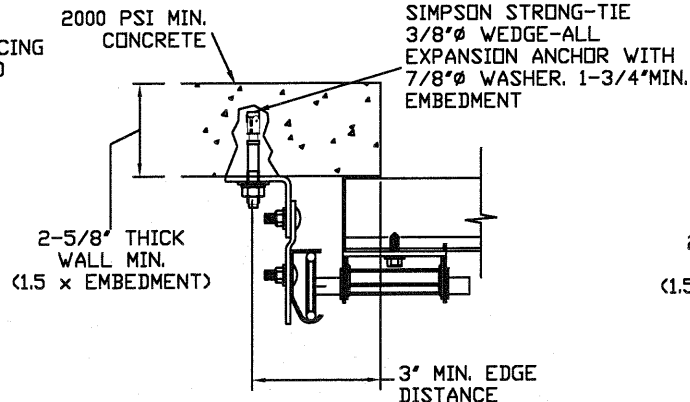
12 GA. STEEL FRAMING
232 LBS./SCREW ALLOWABLE LOAD - 6'
FROM ENDS AND 12' O.C.
REFER TO NOTES: 1, 2 AND 5

3/16" STEEL FRAMING
569 LBS./SCREW ALLOWABLE LOAD - 6'
FROM ENDS AND 24' O.C.
REFER TO NOTES: 1, 2 AND 5



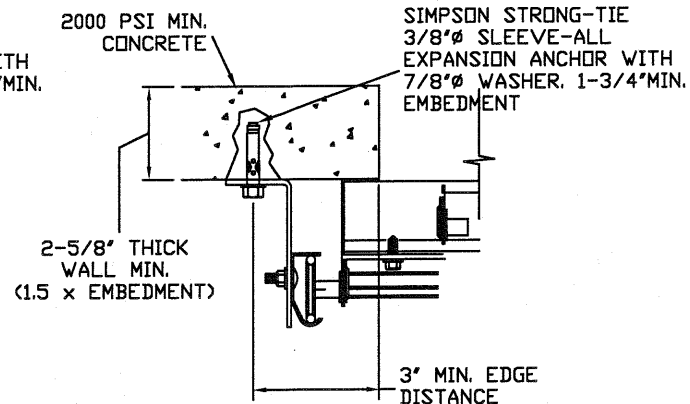
REVERSE ANGLE MOUNT SHOWN
BRACKET, CONTINUOUS AND
TAPERED ANGLE MOUNT AVAILABLE

STEEL FRAMING 12GA OR BETTER
1590 LBS./IN. ALLOWABLE LOAD -
6' FROM ENDS AND 24' O.C.
REFER TO NOTES: 1, 2, 5, 6, 7, 8
AND 9



CLIP STYLE CONTINUOUS ANGLE MOUNT SHOWN
BRACKET, REVERSE AND TAPERED ANGLE MOUNT
AVAILABLE

2000 PSI CONCRETE OR GREATER
351 LBS./EXPANSION ANCHOR ALLOWABLE LOAD -
6' FROM ENDS AND 18' O.C.
REFER TO NOTES: 1, 2, 3, 4 AND 5



CONTINUOUS ANGLE MOUNT SHOWN
BRACKET, CONTINUOUS AND TAPERED ANGLE
MOUNT AVAILABLE

2000 PSI CONCRETE OR GREATER
336 LBS./EXPANSION ANCHOR ALLOWABLE
LOAD - 6' FROM ENDS AND 18' O.C.
REFER TO NOTES: 1, 2, 3, 4 AND 5

NOTES:

1. ANCHORS TO BE EVENLY SPACED BETWEEN THE HEADER AND FLOOR.
2. FIRST (BOTTOM) ANCHOR STARTING AT NO MORE THAN HALF OF THE MAXIMUM ON-CENTER DISTANCE. HIGHEST ANCHOR INSTALLED AT LEAST AS HIGH AS THE DOOR OPENING.
3. MIN. EDGE DISTANCE OF 3' REQUIRED.
4. USE WASHERS PROVIDED BY THE ANCHOR MANUFACTURER.
5. SUPPORTING STRUCTURAL ELEMENTS SHALL BE DESIGNED BY A REGISTERED PROFESSIONAL ENGINEER FOR WIND LOADS IN ADDITION TO OTHER LOADS.
6. MOST GARAGE DOOR TRACK IS GALVANIZED STEEL. USE ALL NECESSARY PRECAUTIONS WHEN WELDING GALVANIZED STEEL.
7. ALL WELDS SHOULD BE PERFORMED BY A CERTIFIED WELDER OR INSPECTED BY A CERTIFIED WELDING INSPECTOR TO VERIFY THE INTEGRITY OF THE WELD.
8. FILLET WELDS TO HAVE A STRAIGHT OR CONVEX FACE SURFACE.
9. TACK WELD TOE OF ANGLE AT SAME SPACING TO PREVENT ROTATION OF TRACK ANGLE.

SPECIFICATIONS AND NOTES

1. ALL THE LOAD FROM THE DOOR IS TRANSFERRED TO THE VERTICAL TRACK, FROM THE TRACK THE LOAD IS TRANSFERRED TO THE VERTICAL JAMBS. THE HORIZONTAL JAMB OR HEADER RECEIVES NO PORTION OF THE LOAD TRANSFERRED FROM THE DOOR.
2. EACH VERTICAL JAMBS RECEIVES MAXIMUM DESIGN LOADS OF:
+218.3 LBS/FT AND -247.4 LBS/FT
3. DOOR AND HARDWARE WILL BE DESIGNED, MANUFACTURED AND INSTALLED WITH STANDARDS AS SET FORTH BY DASHA.
4. DOOR SECTIONS SHALL BE 24 GA. (.022) MIN. EXTERIOR SKIN ROLLED FORMED, GALVANIZATION W/ BAKED ON POLYESTER FINISH
5. DOORS UP TO 24' HIGH USE (1) 4 1/2" R-TRUSS AND (1) 3" STRUT PER SECTION
6. SUPPORTING STRUCTURAL ELEMENTS SHALL BE DESIGNED BY A REGISTERED PROFESSIONAL ENGINEER FOR WIND LOADS INDICATED ON THIS DRAWING IN ADDITION TO OTHER LOADINGS.

WOOD JAMB ATTACHMENT TO STRUCTURE (OPTIONAL)

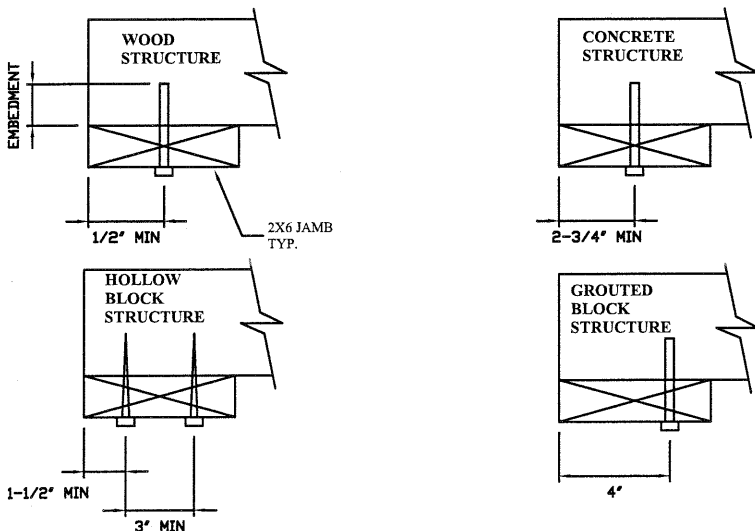
2 X 6 VERTICAL JAMB ATTACHMENT TO WOOD FRAME STRUCTURE
5/16" X 3" LAG SCREWS STARTING 6" FROM ENDS THEN 22" O.C. (1 1/2" EMBEDMENT)

2 X 6 VERTICAL JAMB ATTACHMENT TO 2,000 PSI CONCRETE
HILTI KWIK BOLT 3/8" X 4" STARTING 6" FROM ENDS THEN 24" O.C. (2 1/2" EMBEDMENT)
HILTI SLEEVE ANCHOR 3/8" X 2-3/4" STARTING 6" FROM ENDS THEN 20" O.C. (1 1/4" EMBEDMENT)
ITW/RAMSET REDHEAD (TRU-BOLT) 3/8" X 4" STARTING 6" FROM ENDS THEN 24" O.C. (2 1/2" EMBEDMENT)

2 X 6 VERTICAL JAMB ATTACHMENT TO HOLLOW C-90 BLOCK
SIMPSON 1/4" X 3" TITEN SCREWS STARTING 6" FROM ENDS, USE PAIRS OF FASTENERS (3" APART) AT 16" O.C. (1 1/2" EMBEDMENT)
HILTI 1/4" X 2-3/4" KWIK-CON II+ SCREWS STARTING 6" FROM ENDS, USE PAIRS OF FASTENERS (3" APART) AT 16" O.C. (1 1/4" EMBEDMENT)

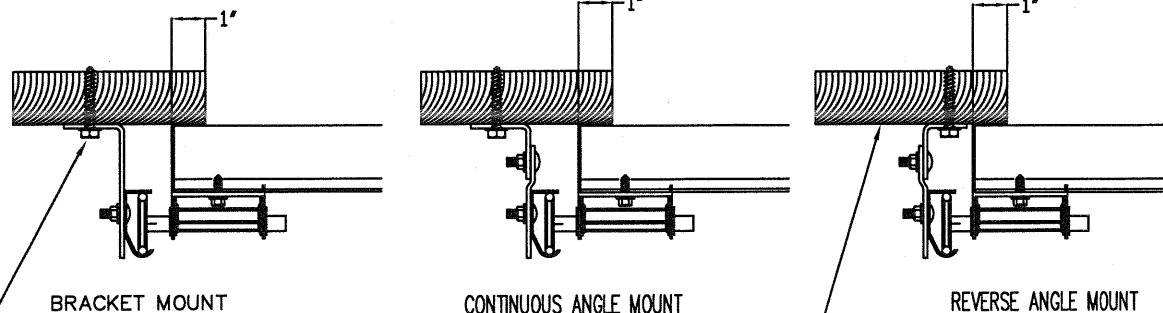
2 X 6 VERTICAL JAMB ATTACHMENT TO GROUTED C-90 BLOCK (2000 PSI GROUT)
HILTI SLEEVE ANCHOR 3/8" X 2-3/4" STARTING 6" FROM ENDS THEN 22" O.C. (1 1/4" EMBEDMENT)
(OR, USE FASTENERS FOR HOLLOW C-90 BLOCK)

*LAGS AND BOLTS CAN BE COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE.
*PREPARATION OF WOOD JAMBS BY OTHERS



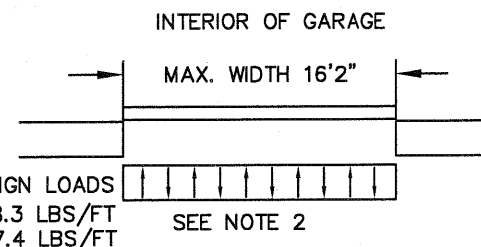
TRACK CONNECTION TO WOOD JAMB OPTIONS

FOR LAG SCREWS & BRACKET SPACING SEE TABLE 2 ON PAGE 4

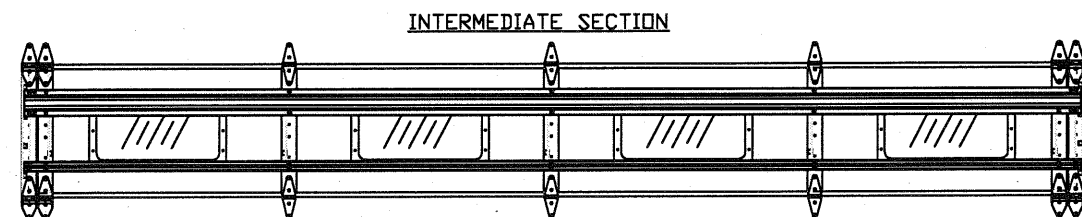
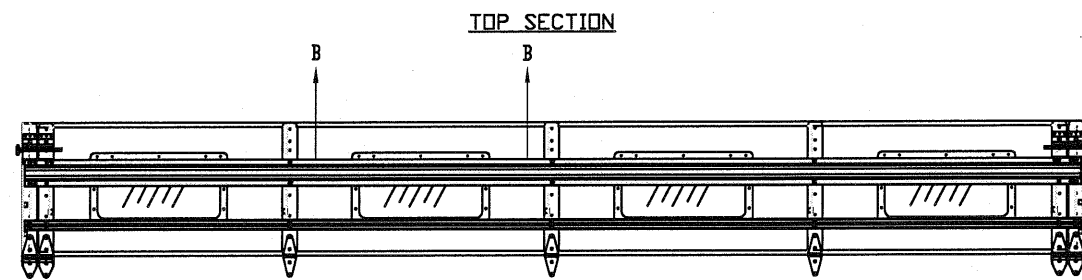


5/16" x 1 5/8" LAG SCREW (1)
PER JAMB BRACKET (1-1/2"
EMBEDMENT MINIMUM) (TYP.)

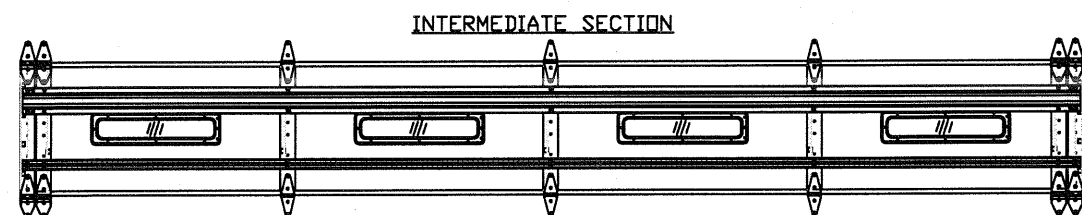
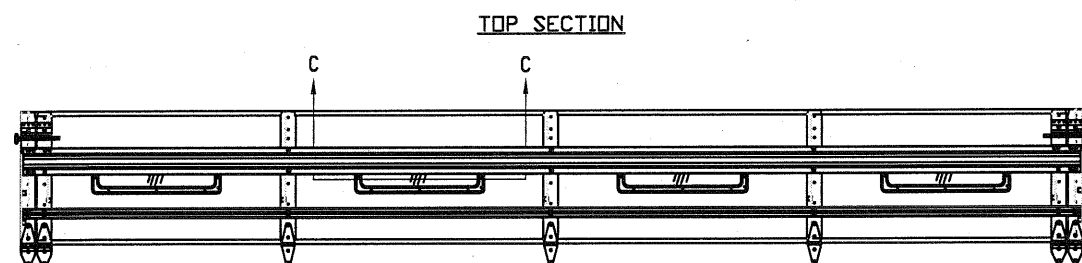
2x6 WOOD JAMB SYP
(NO.2) OR BETTER (TYP.)



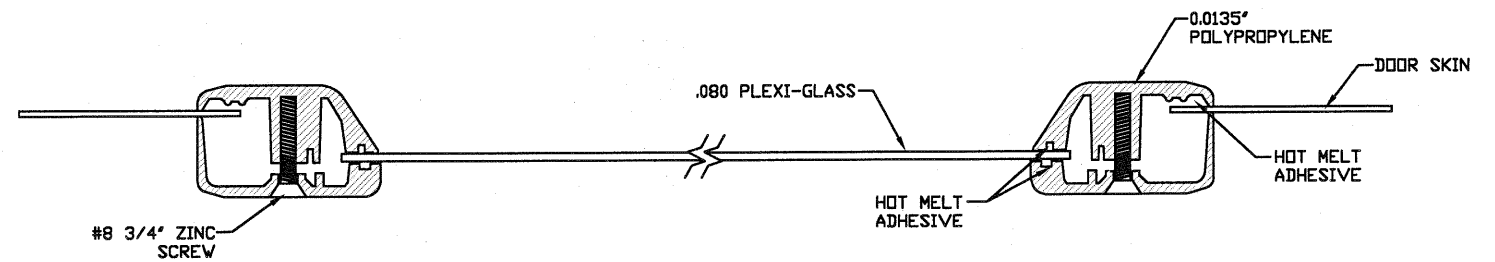
REV	DESCRIPTION OF REVISIONS	DATE	BY
A	ADDED GLAZING OPTIONS	6/18/14	RS
MAX. SIZES WIDTH 16'-2" HEIGHT 24' DESIGN LOADS +27.0 PSF -30.6 PSF TEST LOADS +40.5 PSF -45.9 PSF Thomas L. Shelmerdine, PE (FL PE #0048579) Structural Solutions, PA (FL Firm #29412) FL Thomas L. Shelmerdine, PE (FL PE #0048579) No. 48579 11/3/20 STATE OF FLORIDA PROFESSIONAL ENGINEER Amarr MODEL 2400 AMARR 2402, 2412, 2422 MODEL 2000 AMARR 2002, 2012, 2022 SIZE B DRAWN BY RLR DATE 8/7/12 CHECKED BY DATE DRAWING NUMBER IEC-2416-140-24 ENTREMATIC 165 CARRIAGE COURT WINSTON-SALEM, N.C. 27105 SHEET 2 OF 4			



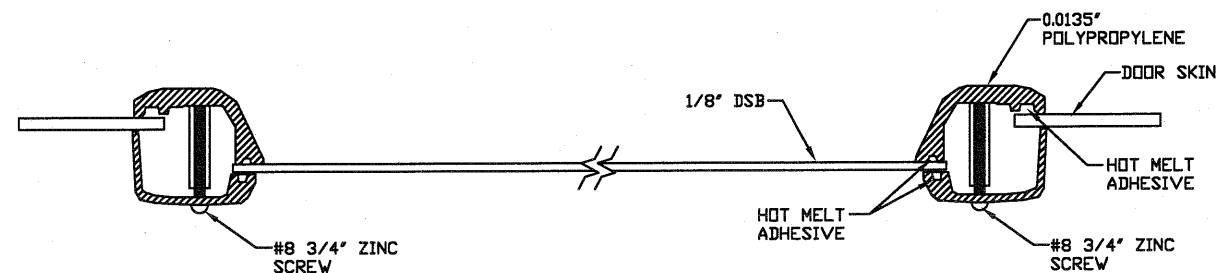
OPTIONAL GLAZED SECTION W/ 24' X 12' WINDOWS AND R-TRUSS LAYOUT
N.T.S.



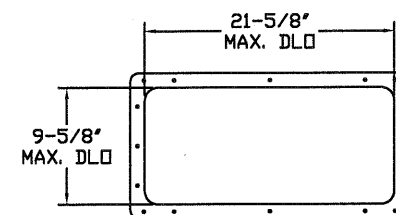
OPTIONAL GLAZED SECTION W/ 24' X 6' WINDOWS AND R-TRUSS LAYOUT
N.T.S.



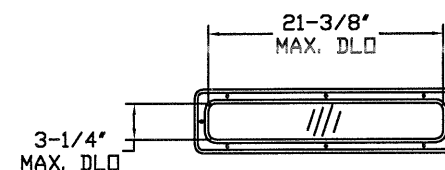
SECTION B-B 24' X 12' WINDOW DETAIL W/ .080 PLEXI-GLASS
N.T.S.



SECTION C-C 24' X 6' WINDOW DETAIL W/ 1/8' DSB GLASS
N.T.S. (ALSO AVAILABLE WITH .080 PLEXI-GLASS)



24' X 12' DAY LIGHT OPENING AND FASTENER DETAIL
N.T.S.



24' X 6' DAY LIGHT OPENING AND FASTENER DETAIL
N.T.S.

REV	DESCRIPTION OF REVISIONS	DATE	BY
A	ADDED GLAZING OPTIONS	6/18/14	RS

MAX SIZES
WIDTH 16'-2
HEIGHT 24'

DESIGN LOADS
+27.0 PSF
-30.6 PSF

TEST LOADS
+40.5 PSF
-45.9 PSF

THOMAS L. SHELDERDINE
LICENSE
No. 48579
STATE OF
FLORIDA
PROFESSIONAL ENGINEER
FL

Thomas L. Shelmerdine, PE (FL PE #0048579)
Structural Solutions, PA (FL Firm #29412)
dba Structural Solutions of North Carolina, Inc.
5921-G W. Friendly Ave., Greensboro, NC 27410

Amarr

MODEL 2400 AMARR 2402, 2412, 2422
MODEL 2000 AMARR 2002, 2012, 2022

SIZE	DRAWN BY	RLR	DATE	8/7/12	DRAWING NUMBER
B	CHECKED BY		DATE		IBC-2416-140-24
ENTREMATIC 165 CARRIAGE COURT WINSTON-SALEM, N.C. 27105					SHEET 3 OF 4

TABLE 1

Section Width (ft)		Center Stile Locations (Measured from Left)			Max Design Loads Allowed	
		1st (in)	2nd (in)	3rd (in)	Positive (PSF)	Negative (PSF)
9'	4"	36"	76"	-	34.2	38.8
9'	6"	37"	77"	-	33.8	38.3
9'	8"	38"	78"	-	33.4	37.8
9'	10"	39"	79"	-	32.9	37.3
10'	0"	40"	80"	-	32.5	36.9
10'	2"	41"	81"	-	32.1	36.4
10'	4"	42"	82"	-	31.7	36.0
10'	6"	43"	83"	-	31.3	35.5
10'	8"	44"	84"	-	31.0	35.1
10'	10"	45"	85"	-	30.6	34.7
11'	0"	46"	86"	-	30.3	34.3
11'	2"	47"	87"	-	29.9	33.9
11'	4"	48"	88"	-	29.6	33.5
11'	6"	49"	89"	-	29.2	33.1
11'	8"	50"	90"	-	28.9	32.8
11'	10"	51"	91"	-	28.6	32.4
12'	0"	48"	96"	-	27.1	30.7
13'	0"	36"	78"	120"	31.0	35.1
13'	2"	37"	79"	121"	31.0	35.1
13'	4"	38"	80"	122"	31.0	35.1
13'	6"	39"	81"	123"	31.0	35.1
13'	8"	40"	82"	124"	31.0	35.1
13'	10"	41"	83"	125"	31.0	35.1
14'	0"	42"	84"	126"	31.0	35.1
14'	2"	43"	85"	127"	30.6	34.7
14'	4"	44"	86"	128"	30.3	34.3
14'	6"	45"	87"	129"	29.9	33.9
14'	8"	46"	88"	130"	29.6	33.5
14'	10"	47"	89"	131"	29.2	33.1
15'	0"	48"	90"	132"	28.9	32.8
15'	2"	49"	91"	133"	28.6	32.4
15'	4"	50"	92"	134"	28.3	32.1
15'	6"	51"	93"	135"	28.0	31.7
15'	8"	52"	94"	136"	27.7	31.4
15'	10"	53"	95"	137"	27.4	31.0
16'	0"	48"	96"	144"	27.1	30.7
16'	2"	49"	97"	145"	27.0	30.6

*FOR WIDTHS 12'-2" TO 12'-10" CONTACT ENGINEERING FOR STILE PLACEMENT

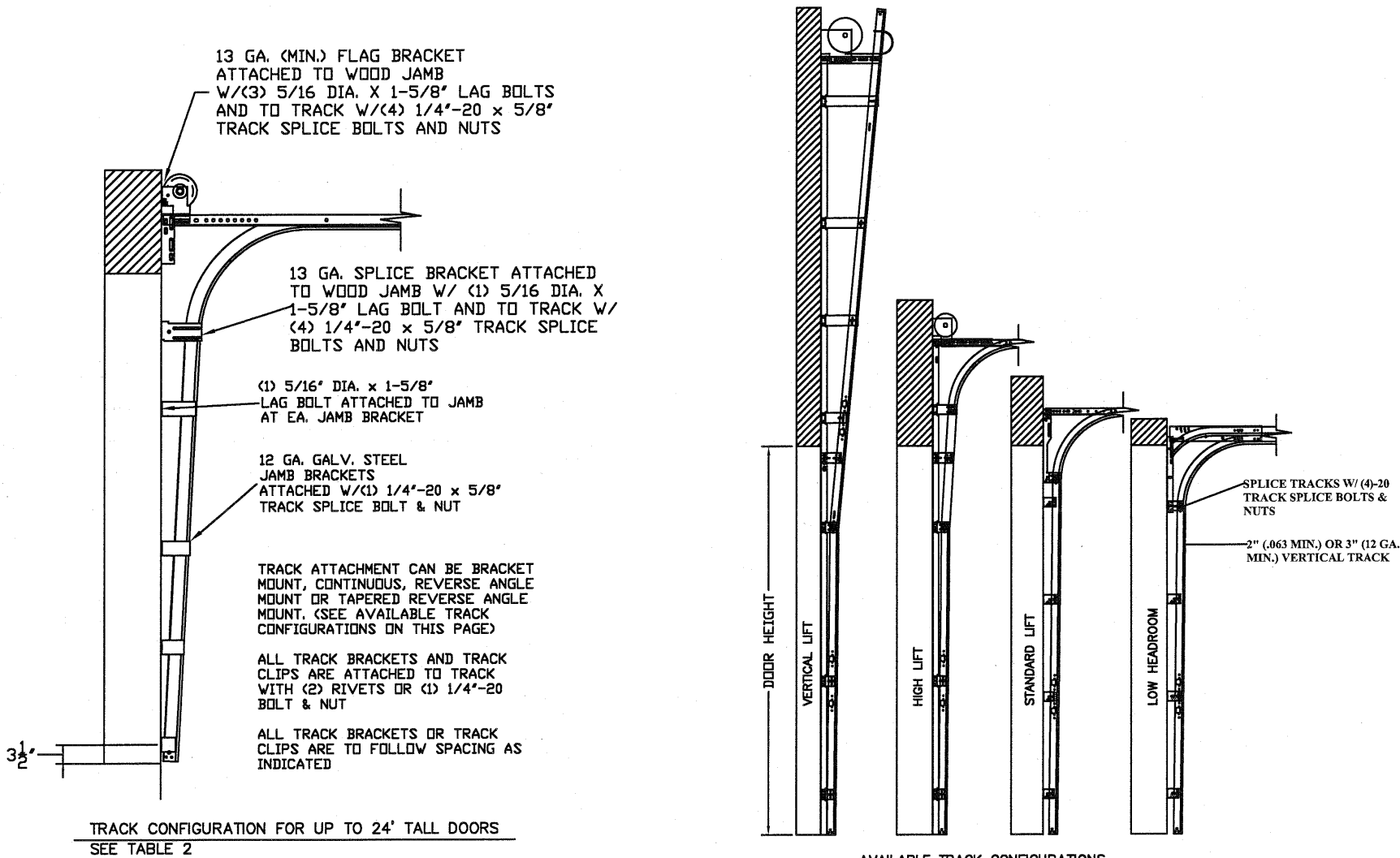


TABLE 2

DOOR HEIGHT		TRACK ATTACHMENT												TYPICAL SPLICE
		A	B	C	D	E	F	G	H	I	J	K	L	
7'	0"	3.5"	22"	44"										76"
7'	6"	3.5"	22"	44"	68"									82"
8'	0"	3.5"	22"	44"	75"									88"
8'	6"	3.5"	22"	44"	75"									94"
9'	0"	3.5"	22"	44"	75"									100"
9'	6"	3.5"	22"	44"	68"	92"								106"
10'	0"	3.5"	22"	44"	68"	92"								112"
11'	0"	3.5"	22"	44"	68"	92"	116"							124"
12'	0"	3.5"	22"	44"	68"	92"	116"							136"
13'	0"	3.5"	22"	44"	68"	92"	116"							148"
14'	0"	3.5"	22"	44"	68"	92"	116"	140"						160"
15'	0"	3.5"	22"	44"	68"	92"	116"	140"						172"
16'	0"	3.5"	22"	44"	68"	92"	116"	140"	154"					184"
17'	0"	3.5"	22"	44"	68"	92"	116"	140"	154"	178"				196"
18'	0"	3.5"	22"	44"	68"	92"	116"	140"	154"	178"				208"
19'	0"	3.5"	22"	44"	68"	92"	116"	140"	154"	178"	202"			220"
20'	0"	3.5"	22"	44"	68"	92"	116"	140"	154"	178"	202"			232"
21'	0"	3.5"	22"	44"	68"	92"	116"	140"	154"	178"	202"	226"		244"
22'	0"	3.5"	22"	44"	68"	92"	116"	140"	154"	178"	202"	226"		256"
23'	0"	3.5"	22"	44"	68"	92"	116"	140"	154"	178"	202"	226"		268"
24'	0"	3.5"	22"	44"	68"	92"	116"	140"	154"	178"	202"	226"	250"	280"

AVAILABLE TRACK CONFIGURATIONS
N.T.S.

REV	DESCRIPTION OF REVISIONS	DATE	BY
A	ADDED GLAZING OPTIONS	6/18/14	RS

MAX SIZES
WIDTH 16'-2
HEIGHT 24'

DESIGN LOADS
+27.0 PSF
-30.6 PSF
TEST LOADS
+40.5 PSF
-45.9 PSF

Thomas L. Shelmerdine, PE (FL PE #0048579)
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FL

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MODEL 2400 AMARR 2402, 2412, 2422
MODEL 2000 AMARR 2002, 2012, 2022

SIZE	DRAWN BY	RLR	DATE	8/7/12	DRAWING NUMBER
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ENTREMATIC
165 CARRIAGE COURT WINSTON-SALEM, N.C. 27105

SHEET 4 OF 4